

# DynaMelt 13

## Hot Melt

DynaMelt 13 is a hot melt developed for use in the packaging industry. It is recommended for evaluation in applications where adhesion to a variety of substrates is needed.

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**FDA Status**

Complies with 21CFR175.105

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**Applications**Laminating Fiber, Yarn or Acrylic to Paper or Cloth  
Resealable applications

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**Typical Properties**

Type	Synthetic Resin
Color	Amber
Viscosity	2500 ± 200 cps at 350°F
Speed of Set	Medium
Softening Point	174 ± 2°F
Application Temperature	325 – 360 °F
Applicators	Extruder, Reservoir Pump, Wheel Systems
Heat Stability	Highly Heat Stable, No Noticeable Adverse Effects After 100 Hours @ 350°F (177°C)
Application Temperature	325 - 360°F
Clean Up	Easy, Heat & Scrapper
Storage Life	Indefinite

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**Packaging**Slats, Packed in Double Wall Corrugated  
Carton Lined with Polyethylene Protection

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**Machine**

Nordson LTI &amp; Graco

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