

# DynaMelt 21

## Hot Melt

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DynaMelt 21 is a hot melt developed for use in the packaging industry. It is a flexible but tough hot melt for use in bonding a variety of difficult substrates.

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**FDA Status**

Complies with 21CFR175.105

**Applications**

Adhesive for substrates, which are difficult to bond together

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### Typical Properties

Type	Thermoplastic Resin
Color	Opaque
Viscosity	900 ± 100 cps @ 350°F
Speed of Set	Medium for better penetration
Application Temperature	250 – 275°F
Heat Stability	Heat Stable, No Noticeable Adverse Effects After 100 Hours @ 350°F (177°C)
Clean Up	Easy, Heat & Scrapper
Storage Life	Indefinite

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**Packaging**

Slats, Packed in Double Wall Corrugated Carton Lined with Polyethylene Protection

**Machine**

Nordson LTI &amp; Graco Units