

# FlexTac 266

Envelope Adhesive

Back Gum &amp; Seam Seal

FlexTac 266 is the adhesive of choice for envelope construction. As a seam seal and back gum adhesive, FlexTac 266 is non-wrinkling and offers high wet tack and superior humidity resistance.

FlexTac 266 offers the envelope manufacturer a combination of excellent adhesive properties, ease of cleanup, cost reduction and superior product versatility.

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**FDA Status**

Complies with 21CFR175.105

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**Applications**

Back Gum adhesive

Seam seal adhesive

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**Typical Properties**

Total Solids (1)

61.0 ± 1.0%

Viscosity (2)

1500 ± 100 cps

pH

7.0 ± 0.5

Weight per Gallon @ 23°C

9.5 ± 0.2 lbs.

Storage Life

3 months at room temperature

Application Method

Wheel, rollers

FlexTac 266 was direct coated on 24# bond paper at 1 wet mil. 24# bond paper was then laminated to the 24# bond paper, while the adhesive was still wet. After 30 minutes at room temperature the following observations were made:

Bond:

Complete Paper Tear

Layflat:

Excellent

(1) Forced air oven 2 hours at 105° C

(2) Brookfield RVT, Spindle #4 @ 20 RPM at 25°