



ADHESIVES & COATINGS, INC
QURETECH®
TECHNICAL DATA SHEET

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Providing Advanced Water-based and Energy
Curable Coatings and Adhesives
For Over 25 Years
Clean, Safe, Worker Friendly

FlexTac 7427

Window Adhesive

FlexTac 7427 is a fully pressure sensitive vinyl acetate terpolymer emulsion adhesive specifically developed for folding carton window applications. This product has very aggressive tack and adhesion to a wide variety of carton stock – coated and uncoated – and poly windows. Excellent machinability along with easy clean-up properties.

FDA Status Complies with 21CFR175.105

Applications Window Adhesive

Typical Properties

Total Solids (1)	61.0 ± 1.0 %
Viscosity ₁ (2)	3000 ± 500 cps
pH	4.5 ± 0.5
Weight per Gallon @ 25°C	8.8 ± 0.1 lbs.
Storage Life	3 months at room temperature
Application Method	Direct transfer from glue wheel or rotary stencil

Viscosity variations are available for custom built or machine manufacturer specific requirements. Tinted color variations as well as U.V tracer containing formulations are also available.

(1) Forced air oven 16 hours at 65° C

(2) Brookfield RVT, Spindle #4 @ 20 RPM at 25°C

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