

# CoStick 628S

## Cohesive

CoStick 628S is a proprietary, synthetic, food grade contact cohesive. After drying, the cohesive produces a non-tacky film which, when applied to itself, creates an instant and aggressive bond. Clean machining, CoStick 628S will not build up or produce tiny balls of dried adhesive on converting machinery.

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**FDA Status**

Complies with 21CFR175.125

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**Applications**

Films

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**Typical Properties**

Total Solids (1)	51.0 ± 1.5 %
Viscosity <sub>1</sub> (2)	As required
pH	8.0-9.0
Weight per Gallon @ 25°C	8.1 ± 0.1 lbs.
Storage Life	3 months at room temperature
Application Method	Wheel, rollers, rotary stencil
Substrate:	Metallized OPP
Web:	Direct Coated
Coatweight: lb/3000 ft <sup>2</sup>	3.0 - 5.0
Drying:	30 seconds @ 160°F
Sealability (Bond Strength) w/ 5 lb. Roller:	90° Peel
Immediate	410 gm/inch AF
Aged 7 days @ 65°C	600 gm/inch AF
Blocking:	< 80 gms.

Note: Bond Strength (sealability) may vary from substrate to substrate.