

CoStick 626N

Cohesive

CoStick 626N is a proprietary, natural latex based general purpose cohesive. After drying, the cohesive produces a non-tacky film which, when applied to itself, creates an instant and aggressive bond. Clean machining, CoStick 626N will not build up or produce tiny balls on converting machinery.

FDA Status

Complies with 21CFR175.105

Applications

Corrugated box seals

Self seal envelopes, specialty papers & films

Typical Properties

Total Solids	53.0 ± 1.5 %
Viscosity ₁	As required
pH	9.0-10.0
Weight per Gallon @ 25°C	8.1 ± 0.1 lbs.
Storage Life	3 months at room temperature
Application Method	Wheel, rollers, rotary stencil
Substrate:	Thermal Transfer Paper
Web:	Direct Coated
Coatweight: lb/3000 ft ²	3.0 - 5.0
Drying:	30 seconds @ 160°F
Sealability (Bond Strength) w/ 5 lb. Roller:	90° Peel
Immediate	230 gm/inch Leggy/AF
Aged 7 days @ 65°C	254 gm/inch Leggy/AF
Blocking:	< 50 gms.

Note: Bond Strength (sealability) may vary from substrate to substrate.

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