

**TECHNICAL DATA SHEET**

Providing Advanced Water-based and Energy Curable  
Coatings and Adhesives  
For Over 30 Years.  
Clean, Safe, Worker Friendly

**Flexibility to Meet Your Needs  
Stability You Can Depend On**

## DynaPrime WB-1124

### Waterbased Primer for DieLess Foil

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Dynaprime WB-1124 is formulated primer for DieLess foil. It is recommended for food and pharmaceutical packaging applications. It provides a smooth print surface and excellent adhesion for most waterbased and UV curable inks and coatings. Also recommended as a seal coating for DieLess foil adhesives.

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### Physical Properties

Viscosity as supplied:	12 - 15 sec # 3 Zahn @ 25°C 170 cps RVT #3 @ 23°C
Application viscosity:	As received
Weight per gallon:	8.75 lbs./gal
Solids:	48.45
PH:	8.5 – 9.0
Wet color:	Opaque white
Shelf life:	12 months from manufacture date

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### Suggested Application

Application method:	Flexographic
Recommended coating weight:	1.0 – 2.0 lbs. per 3000 square feet
Cure conditions:	Forced air oven to obtain 150°F substrate temperature.
Cleanup:	Use cleaning methods and materials normally used with water based products

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