

FlexMelt-303

Hot Melt Adhesive

**Flexibility to Meet Your Needs
Stability You Can Depend On**

FlexMelt-303 is a general purpose hot melt adhesive developed especially for use in case/graphic carton sealing and general purpose packaging applications. It is light colored with aggressive tack, fast set speed, low viscosity and offers excellent adhesion to clay/poly coated chipboard.

Applications

Case/graphic carton sealing and general purpose packaging applications where aggressive tack, fast set speed and excellent clay/poly coated adhesion are required

Typical Properties:

Color:	Amber
Set Speed:	Fast
Application Temperature:	250° F - 275° F
Softening Point:	170° F
Product Form	Chips averaging 1/2" to 3/4" in squares
Packaging:	25 pound boxes
Shelf Life	2 years

Application Guide:

Apply by any conventional method for high viscosity hot melts including slot die or roll. It is recommended that evaluations of the adhesive be completed to determine whether the product is suitable for use under individual coater conditions.

Storage & Handling:

Under normal conditions, product is stable for 24 months in an unopened container. Store product in dry areas.

Safety Precautions:

Consult Material Safety Data Sheet for hazardous ingredients, disposal methods and related handling information. Use product with adequate ventilation and avoid breathing vapors. Take precautions against skin contact with the molten adhesive to prevent serious burns.

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