

TECHNICAL DATA SHEET

DyTac 6195

Rubber-Based Water-Based Adhesive

DyTac 6195 is an improved version of DyTac 6154 with better coater stability. DyTac 6195 is an aggressive tackified rubber-based adhesive used in numerous tape and pressure sensitive applications. It also has good water and chemical resistance and balance of tack and shear. DyTac 6195 is supplied coater ready with a rheology custom matched to your coating equipment.



Typical Properties	
Facestock	1 Mil PET
Coat Weight	1.0 Dry Mil
Min. Application Temp.	50°F
Service Temp. Range	-20°F to 220°F
Shear (Hrs) ⁽¹⁾	65

180° Peels ⁽²⁾		
Substrate	15 Minute Peel*	24-Hour Peel*
SS	4.6	4.8
HDPE	2.9	2.9
LDPE	2.7	2.8
PP	1.9	2.5
Glass	4.2	4.3
PM	4.1	4.2
CC	2.9	2.8
* Pounds		

Loop Tack ⁽³⁾	
Substrate	Loop Tack*
SS	6.8
HDPE	3.4
LDPE	3.2
PP	3.1
Glass	5.4
PM	5.8
CC	1.5
* Pounds	

Samples were prepared by transfer coating and drying 5' @ 100 °C.

- (1) PSTC-107; 1" X 1" X 1000 grams
- (2) PSTC-101
- (3) TLMI Loop Tack, 1 in² contact area, 12 ipm separation.

Key
 CC: Corrugated Cardboard PM: Painted Metal PP: Polypropylene

Safety Precautions
Consult Safety Data Sheet for hazardous ingredients, disposal methods and related handling information. Use product with adequate ventilation and avoid breathing vapors. Take precautions against skin contact with the molten adhesive to prevent serious burns.

Handling & Storage
Under normal conditions, product is stable for 3 months in an unopened container. Store drums in dry areas and keep them tightly covered to prevent contamination. Do not mix with any other products.

Worldwide in Scope. Personal in Service. Scientific in Approach.

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